



## Focus on 2D materials

A chance meeting at a nanotechnology conference in Switzerland in 2008 between QNERC's Professor Shunri Oda and Professor Kaustav Banerjee, director of the Nanoelectronics Research Lab at UC Santa Barbara, has led to a fruitful collaboration between them. Now, Banerjee is making his second visit to QNERC funded by an Invitation Fellowship of the Japan Society for the Promotion of Science.

"The fellowship evolved out of working on several projects with QNERC," says Banerjee. "I'll be exploring with Professor Oda what we might combine of his research into low-dimensional materials, particularly 0-D quantum dots and 1-D quantum wires, with my work into 2-D crystals."

Two-dimensional (2D) crystals are atomically thin materials, the most well known being graphene—an atomically thin layer of carbon discovered by scientists at the University of Manchester who were awarded the 2010 Nobel Prize in Physics.

"2D materials exhibit a wide range of properties, including semiconductor and superconductor characteristics," says Banerjee. "And because they are atomically thin, and come with a range of band gaps, somewhere between one and two electron volts, you can do a lot of interesting things with them in electronics."

His research group in Santa Barbara synthesize 2D materials and conduct ab initio modeling to design and fabrication devices and circuits.

In addition to being transparent, flexible and stable at ambient temperatures, these so-called layered materials can be isolated relatively easily from their bulk constituents, similarly to mechanical exfoliation of graphene from graphite.

"We want to marry 2D and 1D materials and build some hybrid structures," says Banerjee. "This could lead to some interesting devices in both the electronics and optoelectronics areas."

The ultimate aim is to replace silicon with 2D materials for the next generation of transistors with sub- 8nm channel lengths.



Kaustav Banerjee

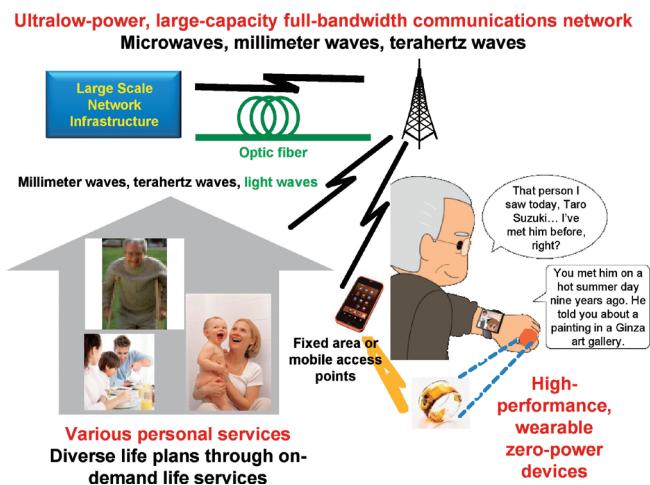
## Towards an Ageless Society

Japan's Ministry of Education, Culture, Sports, Science & Technology (MEXT) has initiated a joint academia-industry 10 year research project to advance the welfare and happiness of the people living in Japan.

MEXT selected 12 proposals for Centers of Innovation (COI) and a further 14 as COI Trialists from which some will be picked this year as additional members of the project. Professor Shunri Oda is the research leader of one such trialist group with the goal of fostering a "smart society" where citizens of all ages are provided with the means to be productive and enjoy life until the end of their days, thus creating an "ageless society."

If the group is selected for COI, the Oda will have the responsibility of gathering scores of experts from Tokyo Tech and other prestigious academic institutes from fields as diverse as electronics, physics, information processing, and management technology. He will work jointly with Shigeyuki Akiba of KDDI R&D Laboratories, who is forming a similar group of researchers from industry, and which includes such corporate names as NTT and NEC.

The emphasis of the project is to develop information communications technology in the microwave, millimeter and terahertz wave bands to deliver a variety of new on-demand services customized for individuals.



This success of the project will necessitate the development of highly distributed stream-processing of Big Data, any-place, any-time communications in all frequency bands, and zero-power wearable devices that require no charging, relying instead on low-power devices utilizing energy harvesting.

"In choosing our goal for such a long-term project, we decided it had to be something not easily achievable, something that the questions it raises have no obvious answers," says Oda. "So by definition it is a high-risk project, but with academia and industry working in unison. We believe it is achievable."



## Akira Matsuzawa

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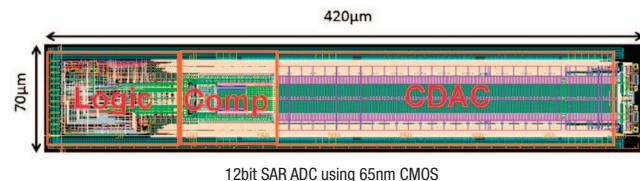
### Frequency, performance, and power scalable CMOS 12 bit SAR ADC

Akira Matsuzawa and his colleagues have developed the frequency, performance and power scalable CMOS 12 bit SAR ADC with world's top FoM and occupied area.

ADC is the most important analog IP for almost all electric systems. Conventionally ADC is designed dedicated to the required performance, such as frequency and SNR and results in increase of development costs. Therefore a frequency, performance, and power scalable ADC based on 12 bit SAR ADC was developed to address this issue [1].

The resulting 12 bit ADC in 65nm CMOS occupies a small area of  $0.03\text{mm}^2$  and has a low power dissipations of 2.2/4.6 mW at high conversion rates of 50/70 MS/s. It also achieves the world's smallest DC FoMs of 28/33 fJ/conv with 0.8/1.0 V supply.

Therefore, the SAR ADC developed in this research will increase the design efficiency for the future mixed signal LSI circuits.



[1] S. Lee<sup>1</sup>, H. Kawaraguchi<sup>1</sup>, T. Hirato, M. Miyahara<sup>1</sup>, and A. Matsuzawa<sup>1,2</sup>, "A 12b 50/70 MS/s 2.2/4.6 mW 0.03mm<sup>2</sup> CMOS SAR ADC for a frequency, performance, and power scalable ADC," Solid State Devices and Materials, H-2-2, Fukuoka, Japan, Sep. 2013.

<sup>1</sup> Department of physical Electronics, Tokyo Tech.

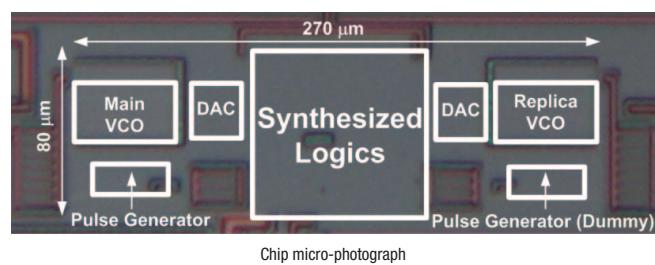
<sup>2</sup> Quantum Nanoelectronics Research Center, Tokyo Tech.

### Sub-picosecond CMOS low power time-to-digital converter and sub-picosecond jitter, small area and low power CMOS timing generator

Small power and area, fine resolution, and low jitter timing measurement and timing generator circuits are very important core elements for many electrical systems such as particle detectors, radar systems, 3D recognition, frequency synthesizers, and clock generators for LSI circuits.

Akira Matsuzawa and his colleagues have developed a sub-picosecond CMOS time-to-digital converter (TDC) that converts a time interval into the charge of a sampling capacitor of a SAR ADC by using a charge pump [1]. The chip was fabricated in 65nm CMOS and achieved 0.84 ps LSB with a low power consumption of only 2.47 mW and a small core area of 0.06 mm<sup>2</sup>. The DNL is -0.7/1.0 LSB with 8-bit range.

Also, the sub-picosecond jitter and small area and power CMOS timing generator using injection locking method was developed [2]. The chip was fabricated in 65 nm CMOS and achieved low jitter of 1.8 ps with small power of 1 mW and small area of 0.02 mm<sup>2</sup>. The circuit can be composed with automatic ray out synthesis and suitable for future IP core applications.



[1] Zule Xu<sup>1</sup>, SeungJong Lee<sup>1</sup>, Masaya Miyahara<sup>1</sup>, and Akira Matsuzawa<sup>1,2</sup>, "A 0.84ps-LSB 2.47mW Time-to-Digital Converter Using a Charge Pump and a SAR-ADC," IEEE Custom Integrated Circuits Conference, 23-2, San Jose, Sep. 2013.

[2] W. Deng<sup>1</sup>, A. Musa<sup>1</sup>, T. Siriburanon<sup>1</sup>, M. Miyahara<sup>1</sup>, K. Okada<sup>1</sup>, and A. Matsuzawa<sup>1,2</sup>, "A 0.022 mm<sup>2</sup> 970  $\mu\text{W}$  Dual-Loop Injection-Locked PLL with -243 dB FOM Using Synthesizable All-Digital PVT Calibration Circuits," IEEE International Solid-State Circuits Conference (ISSCC), pp.248-249, San Francisco, CA, Feb. 2013.

<sup>1</sup> Department of physical Electronics, Tokyo Tech.

<sup>2</sup> Quantum Nanoelectronics Research Center, Tokyo Tech.



## Shigehisa Arai

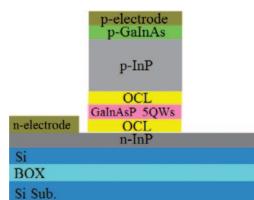
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### GalnAsP/Si Hybrid Laser by Plasma Activated Bonding

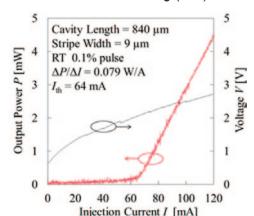
The integration of III-V active devices on a Si platform utilizing direct bonding is an attractive way to realize large-scale photonic integrated circuits. Because plasma activated bonding (PAB) is expected to have a higher bonding strength at a lower heating temperature as compared to conventional bonding methods, PAB is attractive for the reduction of non-radiative recombination centers in the III-V active region caused by thermal expansion during the bonding process.

Shigehisa Arai and his colleagues have been engaged in low-temperature PAB process of GalnAsP multiple-quantum-well structure on a SOI wafer to realize GalnAsP/Si hybrid laser. By reducing the process temperature to 150°C, thermal damage was fairly reduced while the bonding strength of larger than 0.5 MPa was obtained. A threshold current density of 850 A/cm<sup>2</sup> (170 A/cm<sup>2</sup> per quantum-well) and the differential quantum efficiency of 10%/facet were obtained.

These results show that the low-temperature plasma activated bonding (PAB) is very promising for building-up a photonic platform consisting of functional photonic devices such as semiconductor optical amplifiers and functional passive optical elements.



Schematic and cross-sectional structures of GalnAsP/Si hybrid laser by Plasma Activated Bonding (PAB).



Lasing properties of GalnAsP/Si hybrid laser by Plasma Activated Bonding (PAB).

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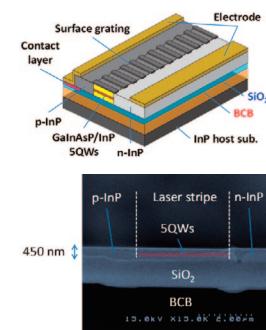
<sup>2</sup> Quantum Nanoelectronics Research Center, Tokyo Institute of Technology, Meguro-ku, Tokyo 152-8552, Japan

Jpn. J. Appl. Phys., vol. 52, no. 6, pp. 060202-1-3 (2013).

### Lateral-Current-Injection Type Laser and Photodiodes for Optical Interconnection

Ultra low-power consumption light sources and low-noise photodetectors are essential to exploit the advantages of optical systems in short-reach and on-chip optical interconnections. In particular, high-index contrast, strong optical confinement structures—composed of a thin semiconductor core (membrane) and polymer claddings—are of interest to achieve low threshold operation of semiconductor lasers.

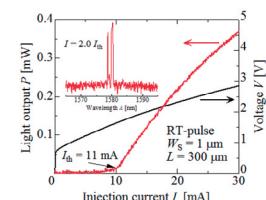
Shigehisa Arai and his colleagues are conducting research on electrically driven membrane lasers for on-chip optical interconnection. They successfully realized room-temperature pulsed operation of GalnAsP/InP lateral current injection (LCI) type membrane DFB lasers with surface gratings. A threshold current of 11 mA was attained for a device with five quantum-wells, stripe width of 1 μm, and a cavity length of 300 μm. The room-temperature continuous-wave operation of LCI membrane Fabry-Perot cavity laser was also achieved with a relatively low threshold current of 3.5 mA (threshold current density of 500 A/cm<sup>2</sup>, 100 A/cm<sup>2</sup> per quantum-well) and a differential quantum efficiency of 11% per facet.



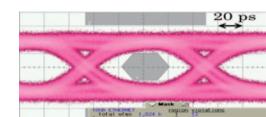
Schematic diagram (left) and cross sectional SEM view (right) of LCI membrane DFB laser structure.

Photodiodes with a lateral junction structure were also realized with responsivity of 0.27 A/W at 1550 nm. A 3-dB bandwidth of 8.8 GHz and a clear eye opening at 10 Gb/s at Vbias = -2 V were obtained.

These experimental results suggest that this membrane structure has great potential for photonic global wiring in future LSI circuits.



Lasing properties of lateral-current-injection (LCI) membrane DFB laser.



Eye diagram at 10 Gb/s (Vbias = -2 V) of a lateral junction photodiode.

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Jpn. J. Appl. Phys., vol. 52, no. 11, pp. 118002-1-3 (2013).



## Yukio Kawano

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### Nanoscale Terahertz and Infrared Imaging beyond the Diffraction Limit

Potential applications of terahertz (THz) and infrared (IR) imaging include remote safety inspection, medical care, and nondestructive analysis of materials and bio-molecules. However, the fundamental issue of low imaging resolution must be resolved for examination of nano-materials and biological cells, and molecules.

Yukio Kawano and his colleagues at QNREC, Tokyo Tech have developed near-field THz and IR imaging systems (Fig. 1), with spatial resolution 20–400 nm, which is far beyond the diffraction limit. The system was used to visualize and analyze semiconductors, metal antennas, and polymers. The THz and IR near-field images were in good agreement with simulation results, demonstrating the potential applications of THz and IR imaging for exploring carrier transport, antenna properties, and higher-order structures of polymers.

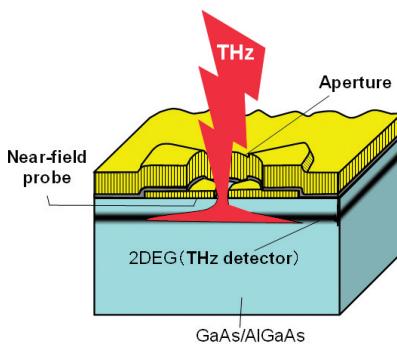


Fig. 1.  
Schematic view of the integrated near-field THz imager

Combining with simultaneous THz/IR spectroscopy makes this imaging technology even more powerful. Kawano plans to incorporate aspects of his previous research on wide-band frequency-tunable graphene detectors (Fig. 2).

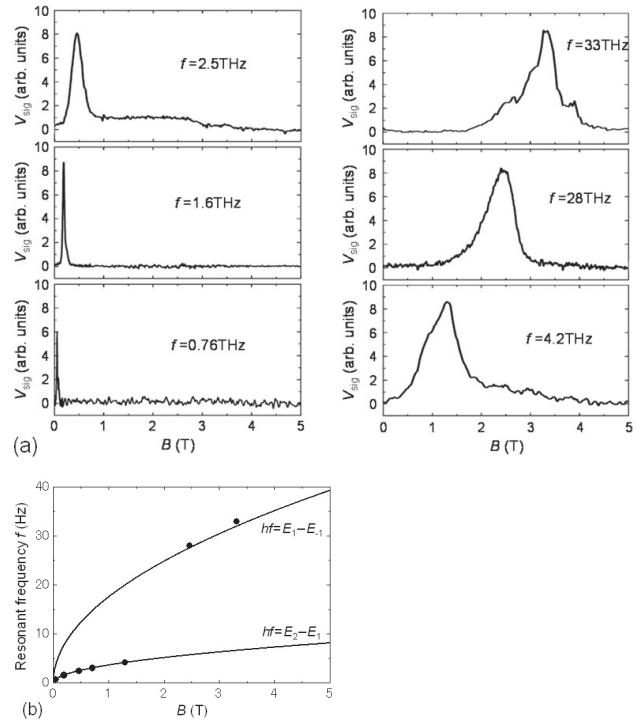


Fig. 2.

(a) THz and IR detected signal  $V_{\text{sig}}$  as a function of magnetic field  $B$  at  $f=0.76, 1.6, 2.5, 4.2, 28$ , and  $33\text{THz}$  for the graphene device.  
(b) Resonant frequency  $f$  versus magnetic field  $B$  for the inter-level transitions in the graphene.  $hf=E_2-E_1$ ,  $E_1-E_1$ . The theoretical (curves) and experimental (black circles) results were plotted.

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#### Y. Kawano<sup>1</sup>

Terahertz Waves: A tool for Condensed Matter, the Life Sciences and Astronomy  
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#### D. Suzuki<sup>2</sup>, S. Oda<sup>1</sup> and Y. Kawano<sup>1</sup>

GaAs/AlGaAs field-effect transistor for tunable terahertz detection and spectroscopy with built-in signal modulation  
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#### Y. Kawano<sup>1</sup>

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Nanotechnology, 24, 214004-1-6, (2013).  
Digital Object Identifier (DOI): 10.1088/0957-4484/24/21/214004

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